

# General specification

## Engine

Number of cylinders	4 in-line
Bore of cylinders	62.50 mm (2.46 in)
Stroke of crankshaft	69.09 mm (2.72 in)
Cubic capacity	848 cc (51.77 in <sup>3</sup> )
Compression ratio	9.5:1
Valve clearance—	
Inlet	0.25 mm (0.010 in) Hot
Exhaust	0.25 mm (0.010 in) Hot
	0.152 mm (0.006 in) Cold
	0.152 mm (0.006 in) Cold

## Performance data

Brake horse power (maximum)	40.00 at 5,500 rpm
Torque (maximum)	6.36 kg. m (46 lb ft) at 3,500 rpm

## Lubrication system

Pump	Submerged eccentric rotor type
Filter	External full flow type
Oil pressure	3.16 kg/cm <sup>2</sup> (45 lb/in <sup>2</sup> )

## Ignition system

12 Volt battery and coil	Negative earth
Contact breaker gap	0.38 mm (0.015 in)
Sparking plugs—Type	Motorcraft AGR 32
—Gap	0.64 mm (0.025 in)
Firing order	1, 3, 4, 2
Ignition timing	TDC

## Cooling system

Pressurised radiator, pump assisted circulation and four bladed fan driven by a 'V' belt from engine pulley.	
Radiator cap pressure	0.492 kg/cm <sup>2</sup> (7 lb/in <sup>2</sup> )

## Fuel system

Carburettor	Emission controlled SU Type HS2 1½ in
Fuel pump	AC Delco mechanical
Air cleaner	Paper element type

## Clutch

Type	Single dry plate 158.75 mm (6.25 in) diameter
Operation	Cable

## Gearbox

Four forward speeds and reverse. Synchromesh on all forward gears

Ratio:	Top	1.00:1
	Third	1.32:1
	Second	2.05:1
	First	3.88:1
	Reverse	3.25:1

## Rear axle

Type	Spiral bevel gear, semi-floating
Ratio	3.23:1

## Brakes

System	Lockheed hydraulically operated, internal expanding to all wheels
Size: Front	177.8 × 38.1 mm (7 in × 1.50 in)
Rear	177.8 × 31.75 mm (7 in × 1.25 in)
Handbrake	Lever type operating rear brakes mechanically by cable linkage

## Suspension

Front	Reliant independent—wishbones, coil springs, damper units and anti-roll bar
Rear	Reliant—progressive rate leaf spring, telescopic damper units