

Tightening torques-kg.m (lbft)

Rear axle

Axle case nuts	$\frac{5}{16}$ UNF	2.77-3.46 (20-25)
Hub to axle shaft nut	$\frac{5}{8}$ UNF	13.8-15.2 (100-110)
Coupling flange pinion nut	$\frac{5}{8}$ UNF	9.67-11.75 (70-85)
Axle filler/level plug	$\frac{3}{4}$ BSP	2.07-2.76 (15-20)

Brakes

Front, back plate to hub	$\frac{5}{16}$ UNF	2.50-3.18 (18-23)
Rear, back plate to hub	$\frac{5}{16}$ UNF	2.50-2.77 (18-20)
Master cylinder to mounting plate and body	$\frac{5}{16}$ UNF	2.50-3.18 (18-23)

Road wheels

Wheel nuts	$\frac{3}{8}$ UNF	4.15-4.84 (30-35)
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Electrics

Alternator mounting bolts	$\frac{5}{16}$ UNF	2.08-2.77 (15-20)
Alternator adjusting bolt	M8	1.11-1.38 (8-10)
Starter motor mounting bolts	$\frac{3}{8}$ UNF	4.15-4.84 (30-35)